

NOTICE: THE INFORMATION AND
DESIGN CONTAINED HEREIN IS THE
PROPERTY OF PREMIER AVIATION
WHO RESERVES ALL RIGHTS THERETO

NOTES (UNLESS OTHERWISE SPECIFIED):


1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE. 115-12112(PARA. 2.1/2.2).
2. SOLDER CONNECTIONS PER SFENA WORKMANSHIP STANDARDS 10301.
3. FABRICATE PRINTED CIRCUIT BOARD PER MIL-S-13949.
4. CONFORMAL COAT PER PREMIER SPEC. 10185.
5. REMOVE ALL BURRS. BREAK ALL EDGES/CORNERS .06-.25R EXCEPT AS NOTED.
6. PRIME WITH MIL-P-23377 EPOXY PRIMER OR TT-P-1757 ZINC CHROMATE.
7. ENVIRONMENTAL SEAL WITH ELECTRONIC GRADE RTV A/R.

8. MS35206-212 IS AN ALTERNATE FOR NAS600-3.
9. MS35206-215 IS AN ALTERNATE FOR NAS600-6.
10. MS35206-227 IS AN ALTERNATE FOR NAS601-5.
11. MS24693-2P IS AN ALTERNATE FOR MS24693-2.

REV STATUS OF SHEETS	REV	A	A	-
	SHEET	1	2	3

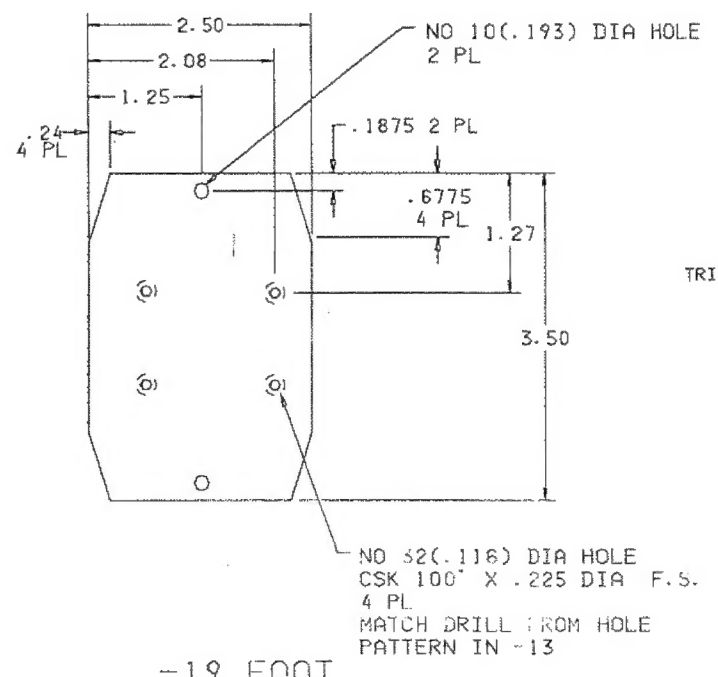
REVISIONS				DATE	APPROVED
ZONE	MOD	REV			
		-	MFG. RELEASE	03/20/92	J. C
		A	INCORPORATED ECO 4857	10/1/96	MA

[illegible]

MATERIAL		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON		 PREMIER PREMIER AVIATION GRAND PRAIRIE, TEXAS	
FINISH		ON		DRAWN DL KREMPIN 3/10/92 CHECKED J. CHOCHRAN 3/5/92 APPROVAL J. CHOCHRAN 3/5/92 APPROVAL RELEASED J. CHOCHRAN 3/20/92 APPROVAL APPROVAL	LOUVER RELAY PRINTED CIRCUIT BOARD/ HOUSING ASSY
		412		SIZE CODE IDENT NO. D OSUV8	REV. A
				B80-22004	
				WT:	SHEET 1 OF 3

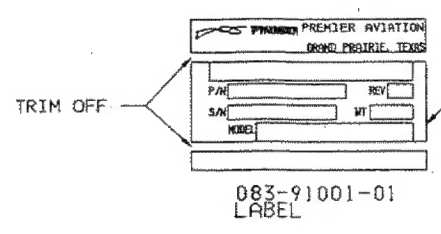
STC'd PRINT

B8022004 ORIGINAL

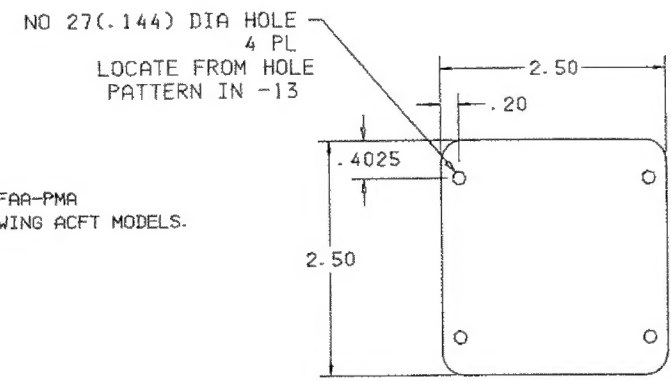


-19 FOOT

MATL: .050 THK 2024-T3
QQ-A-250/4

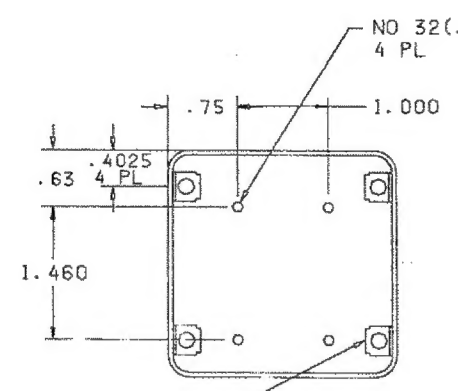


TYPE FAR-PMA
FOLLOWING ACFT MODELS.



-15 COVER

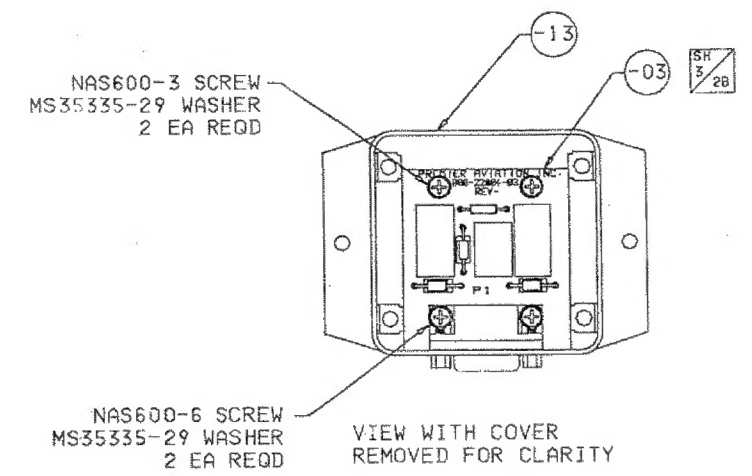
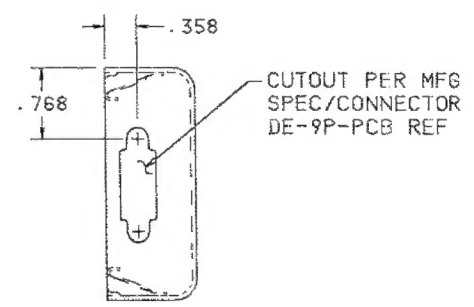
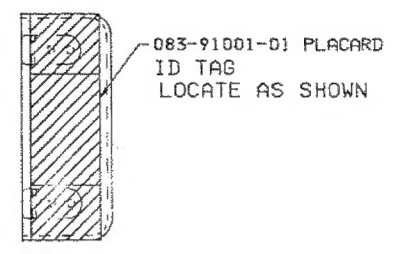
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QQ-A-250/4



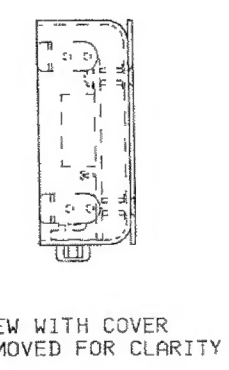
NAS1033-632 NUTPLATE
4 REQD
MS20426AD3 RIVET
8 REQD

-13 BOX ASSY

MAKE FROM Z40-40A-16 ZERO BOX



-01 ASSY, LOUVER RELAY

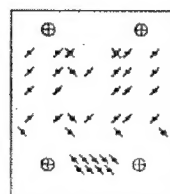


NAS601-5 SCREW
AN960PD6L WASHER
4 EA REQD

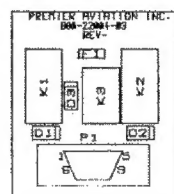
MS24693-2 SCREW
MS35335-29 WASHER
1891 SPACER
4 EA REQD
222 LOCKTITE A/R

SIZE	CODE	IDENT NO	REV
D	OSUV8	B80-22004	A
LOUVER RELAY PCB/HOUSING ASSY			SHEET 2 OF 3

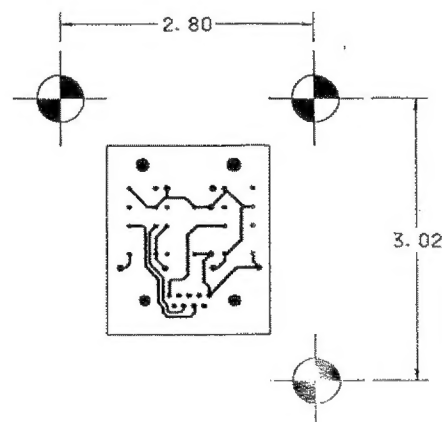
/.030
\.040
x .045
+ .130



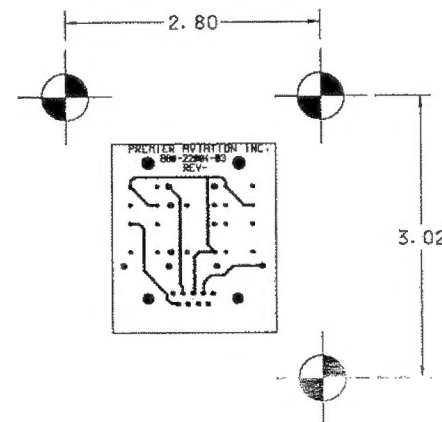
-09 DRILL PATTERN



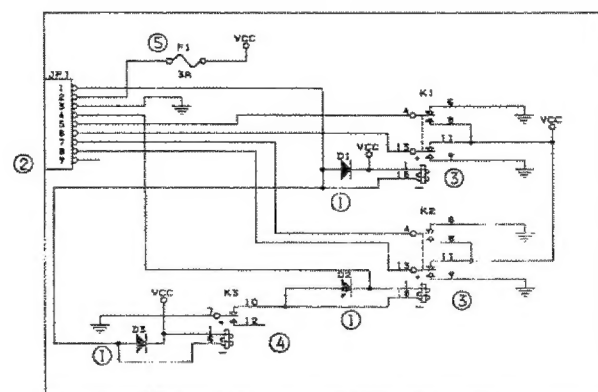
-11 SILKSCREEN



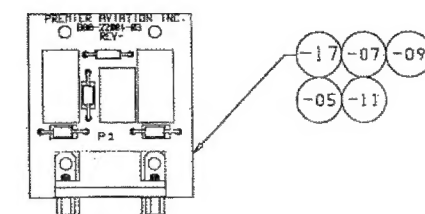
-07 ARTWORK
FOIL SIDE



-05 ARTWORK
COMPONENT SIDE



SCHEMATIC



-03 PCB ASSY

SIZE	CODE	IDENT NO.	REV
D	0SUV8	B80-22004	-
LOUVER RELAY PCB/HOUSING ASSY			SHEET 3 OF 3

STC'd PRINT 8022004B ORIGINAL

STC SH7924SW STC SH8028SW STC SH8443SW STC SR09143RG